

CERTIFICATE

Welding of railway vehicles and components according to EN 15085-2

ZE-16083-01-00-EN15085-2015.0375.004

DVS ZERT hereby certifies that the company

Guivisa S.L. Avda. Cervantes 47 48970 Basauri (Vizcaya) Spain

fulfills the requirements for the scope according to

EN 15085-2 certification level CL1

in the range indicated on the reverse.

validity: 26.10.2018 until 21.10.2021

Düsseldorf, 26.10.2018
Place and date of issue

Dipl.-Ing. Arlt Lead Assessor Dipl.-Ing. Gurschke Head of certification body





Scope of the certificate

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Scope:

Welding process acc. to EN ISO 4063	Material class/group acc. to CEN ISO/TR 15608	Dimensions	Remarks
111	1.2, 2.2	-	GS 18NiMoCr36
		9.	finishing welding
135	1.2	-	finishing welding

Area of Application:

Production welding of castings for rail vehicles, in particular stator

rings, axle bearings, traction boxes.

• except purchasing of welded parts

except design

Responsible Welding Coordinator(s):

Aritz Ortiz (Level A (foundry engineer))

born: 02.04.1981

Deputy with equal rights:

Inaki Larrinaga (Level A (foundry engineer))

born: 22.05.1983

Representative:

Jose Antonio Perez Quintas (Level A (foundry

born: 12.03.1958

engineer))

Remarks:

The conditions to carry out the welder tests and the operator tests

acc. to ISO 9606-1 and ISO 14732 for Mr. Aritz Ortiz and

Mr Inaki Larrinaga.

registration ON EN15085:

DVSZERT/15085/CL1/375/1/15

General provisions:

It apply the conditions of the standard EN 15085-2:2007, section 7.

The General Terms and Conditions of the DVS ZERT GmbH apply in the currently valid version.

